

Biocompatibility of titanium surface nanostructures following chemical processing and heat treatment

Miho Fujio¹, Satoshi Komasa^{1*}, Hiroshi Nishizaki¹, Tohru Sekino² and Joji Okazaki¹

¹Department of Removable Prosthodontics and Occlusion, Osaka Dental University, 8-1 Kuzuha-hanazono-cho, Hirakata, Osaka 573-1121, Japan

²The institute of Scientific and Industrial Research, Osaka University, 8-1 Mihogaoka, Ibaraki, Osaka 567-0047, Japan

Abstract

The aims of the present study were to investigate alkali and heat treatment of titanium surfaces, and to evaluate the ability of such modified surfaces to improve osteogenic differentiation of rat bone marrow (RBM) cells to increase the success rate of titanium implants. To improve bone differentiation on titanium alloy implants, titania nanosheet (TNS) structures were fabricated on titanium surfaces by NaOH and heat treatment at 200, 400, 600, and 800°C. Cell behavior on heat-treated TNS-modified titanium was investigated, and the ability of the modified surfaces to affect osteogenic differentiation of RBM cells and to increase the success rate of titanium implants was evaluated. The nanoscale network structures formed by alkali etching markedly enhanced the cell adhesion and osteogenesis-related gene expression of RBM cells. Other cell behaviors, such as proliferation, alkaline phosphatase activity, osteocalcin deposition, and mineralization, were also markedly increased on heat-treated TNS-modified titanium. Our results suggest that nanostructure-modified titanium implants promote osteogenic differentiation, which may improve biointegration of these implants into alveolar bone.

Introduction

Titanium is widely used in bioactive materials, usually as a bone substitute, even under high-load conditions. However, because titanium cannot directly bond to bone, titanium surfaces are usually modified to enhance bone formation around implants. Vandrovicova *et al.* [1] have recently reviewed the growing evidence demonstrating that surface-modified materials are highly effective for adhesion, growth, and osteogenic differentiation of cells.

The structures used in this study, called titanium nanosheets (TNS), are nanostructures similar to the TiO₂ (titania) nanotubes created by titanium and titanium alloy deposition using TiO₂ sputtering [2,3]. Recently, it was shown that titania nanotubes and TNS structures can be formed on titanium metal surfaces by treatment in 10 M NaOH aqueous solution at 30°C. Treatment with NaOH aqueous solution has been shown to produce a rough, nanoscale surface. A previous study reported that TNS produced via chemical processing promote the osteogenic differentiation of rat bone marrow (RBM) cells [2-4]. The surface properties and structures of materials play important roles in the adsorption of proteins, which can influence cell behavior. However, morphological fixation of an implant to bone, essentially a mechanical fixation [5], requires a long immobilization time and may ultimately result in loosening at the bone-implant interface. To achieve chemical bonding of the implant with bone, the titanium surface is often coated with a hydroxyapatite layer, using alkali and heat treatment [6].

Recently, methods of inducing bioactivity for direct bone-implant bonding, using chemical modification of the biomaterial surface, have been widely studied. Kim *et al.* introduced alkali and heat treatments for surface modification of titanium alloys to improve bioactivity [7]. Several researchers have reported that a stable sodium titanate hydrogel layer was formed on the titanium surface during heat treatment following alkali treatment [8-11]. If this method could be applied to TNS-modified Ti surfaces, it could produce a very stable

implant surface.

The aims of the present study were to investigate alkali and heat treatment of Ti surfaces, and to evaluate the ability of such modified surfaces to induce osteogenic differentiation of RBM cells to increase the success rate of titanium implants. TNS structures on disks were modified by NaOH treatment followed by heat treatment, and their morphology and biocompatibility were assessed.

Materials and methods

Sample preparation

Titanium samples (JIS Grade 2) treated with NaOH to form TNSs on their surfaces were used as the experimental material. Unprocessed titanium disks (Ti) were used as controls. Ti disks (15 mm in diameter) were punched from sheets of 1-mm-thick titanium (Daido Steel, Osaka, Japan). The disks were immersed in 10 M aq. NaOH and maintained at 30°C for 24 h. After alkali treatment, the samples were placed in an electrical furnace and heated to 200, 400, 600, or 800°C at a heating rate of 5°C/min under an air atmosphere. The solution in each flask was replaced with distilled water (200 mL) until the solution reached a conductivity of 5 µS/cm. Samples were then dried at room temperature.

Characterization of materials

The surface topography of the samples was qualitatively

Correspondence to: Satoshi Komasa, Department of Removable Prosthodontics and Occlusion, Osaka Dental University, 8-1 Kuzuha-hanazono-cho, Hirakata, Osaka 573-1121, Japan, Tel: +81-72-864-3084, Fax: +81-72-864-3184, E-mail: komasa-s@cc.osaka-dent.ac.jp

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evaluated by scanning electron microscopy (SEM, S-4000, Shimadzu, Kyoto, Japan) and scanning probe microscopy (SPM; SPM-9600, Shimadzu). The composition of the coating was analyzed by X-ray photoelectron spectroscopy (XPS; Kratos Analytical Axis ultra DLD electron spectrometer, Kratos Instruments, Manchester, UK) using a monochromatic Al K α X-ray source. Each sample was etched with argon ions for 2 min (evaporation rate of 5 nm/min) to remove surface contaminants. The surface phase properties were investigated using thin-film X-ray powder diffractometry (TF-XRD) (RINT-2500, Rigaku Co., Tokyo, Japan). Spectra were recorded in the range of $2\theta = 20^\circ$ – 50° , operating at 50 kV and 300 mA, using a Cu-K α radiation source, a scanning speed of $2^\circ/\text{min}$, and an incident angle of 1° . Contact-angle measurements were performed using a video contact-angle measurement system (VSA 2500 XE, AST Products, Tokyo, Japan) at room temperature. Ultrapure water was used in contact-angle measurements.

Protein adsorption assay

Bovine serum albumin (BSA), fraction V (Pierce Biotechnology, Rockford, IL) was used as a model protein. Protein solution (300 μL , 1 mg/mL protein in saline) was pipetted onto each sample. After incubation for 1, 3, 6, or 24 h at 37°C , nonadherent proteins were removed and mixed with bicinchoninic acid (Pierce Biotechnology) at 37°C for 1 h. The amount of albumin removed and the total amount of albumin inoculated were quantified using a microplate reader at 562 nm. The rate of albumin adsorption was calculated as the percentage of albumin adsorbed on samples relative to the total amount of albumin in solution.

Cell culture

RBM cells were isolated from the femurs of 7-week-old Sprague–Dawley rats. This study was performed according to the Guidelines for Animal Experimentation at Osaka Dental University (Approval No. 16-05001). Briefly, rats were euthanized using 4% isoflurane, and the bones were aseptically excised from the hind limbs. The proximal end of the femur and the distal end of the tibia were clipped. A 21-gauge needle (Terumo, Tokyo, Japan) was inserted into the hole in the knee joint of each bone, and the marrow was flushed from the shaft with culture medium (Eagle's minimal essential medium; Wako Pure Chemical Industries, Ltd., Osaka, Japan) supplemented with 10% fetal bovine serum (FBS; Invitrogen, Life Technologies Co., Carlsbad, CA, USA), penicillin (500 U/mL) (Cambrex Bio Science Walkersville Inc., Walkersville, MD, USA), streptomycin (500 $\mu\text{g}/\text{mL}$) (Cambrex Bio Science Walkersville Inc.), and Fungizone (1.25 $\mu\text{g}/\text{mL}$) (Cambrex Bio Science Walkersville Inc.). The resulting marrow pellet was dispersed by trituration, and the cell suspensions from all bones were combined in a centrifuge tube. RBM cells were cultured in 75-cm 2 culture flasks (Falcon, Becton Dickinson Labware, NJ, USA) in culture medium.

At confluence, cells were removed from flasks by trypsinization, washed twice with phosphate-buffered saline (PBS; Dulbecco's Formula Modified, ICN Biochemicals, England), resuspended in culture medium and seeded at a cell density of 4×10^4 cells/cm 2 into 24-well tissue culture plates (Falcon) containing test or control titanium disks. The cells were cultured at 37°C in a humidified 5% CO $_2$ /95% air atmosphere.

Cell adhesion

Cell adhesion was measured using the CellTiter-Blue Cell Viability Assay (Promega, Madison, WI, USA) according to the manufacturer's protocol. RBM cells were seeded on the samples at a density of 4×10^4

cells/cm 2 and allowed to attach for 1, 3, 6, or 24 h. At each prescribed time point, nonadherent cells were removed by rinsing with PBS. CellTiter-Blue Reagent (50 μL) and PBS (250 μL) were then added to each well. After incubation at 37°C for 1 h, the solution was removed from the 24-well tissue culture plates (Falcon) and 100 μL was added to a new 96-well tissue culture plate (Falcon). The OD 560/590 of the remaining solution was measured. The difference between the two optical densities was defined as the proliferation value.

Alkaline phosphatase (ALP) activity

After 7 or 14 days of culture, cells were washed with PBS, lysed with Triton X-100 (Sigma, St. Louis, MO, USA, 0.2%, 200 μL) and the lysate was transferred to a microcentrifuge tube containing a 5-mm hardened steel ball. Tubes were agitated on a shaker (Mixer Mill Type MM 301, Retsh GmbH & Co., Haan, Germany) at 29 Hz for 20 s to homogenize each sample. ALP activity was measured using the Alkaline Phosphatase Luminometric ELISA Kit (Sigma) according to the manufacturer's protocol. The reaction was terminated with 3 N NaOH to a final concentration of 0.5 N NaOH and p-nitrophenol production was measured by absorbance at 405 nm using a 96-well microplate reader (SpectraMax $^{\text{®}}$ M5, Molecular Device Inc., Sunnyvale, CA, USA). DNA content was measured using the PicoGreen dsDNA Assay Kit (Invitrogen) according to the manufacturer's protocol. To normalize ALP activity, the amount of ALP was normalized to the amount of DNA in the cell lysate.

Osteocalcin ELISA analysis

The sandwich enzyme immunoassay used in this study is specific for rat osteocalcin (OCN) and can measure its levels directly in cell culture supernatant after 21 or 28 days of culture. The OCN levels in the cell-culture supernatant were measured using a commercial ELISA kit (Rat Osteocalcin ELISA Kit DS, DS Pharma Biomedical Co., Ltd., Osaka, Japan) according to the manufacturer's instructions.

Mineralization

Calcium deposition in the extracellular matrix was measured after dissolution with 10% formic acid. The amount of calcium was quantified using a Calcium E-test Kit (Wako Pure Chemical Industries Ltd.). After 21 or 28 days of culture, Calcium E-Test reagent (1 mL) and kit buffer (2 mL) were added to the collected medium (50 μL), and the absorbance of the reaction products was measured at 610 nm using a 96-well microplate reader (SpectraMax $^{\text{®}}$ M5). The concentration of calcium ions was calculated from the absorbance value relative to a standard curve.

Statistical analysis

All experiments were performed in triplicate. All data are reported as the mean \pm standard deviation. In all analyses, statistical significance was determined by a paired two-tailed Student's *t*-test. A *P*-value ≤ 0.05 was considered to indicate statistical significance.

Results

Sample preparation

SEM analysis of the Ti surfaces after modification in NaOH at 30°C revealed formation of a nanoscale network structure. Figure 1 shows SEM images of the NaOH-treated titanium surfaces subjected to heat treatment at various temperatures; a porous network structure, similar to that observed by Pattanayak *et al.*, was observed [12]. The surface morphology and roughness of the TNS samples were examined

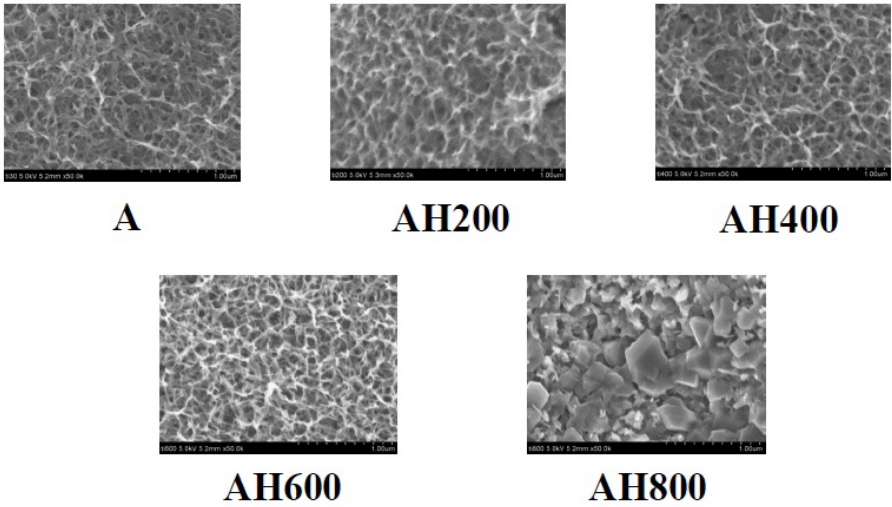


Figure 1. SEM images of the specimens subjected to alkali treatment with 10M NaOH solution (A), and alkali-heat treatment (AH) performed various heating temperatures at 200°C, 400°C, 600°C, 800°C.

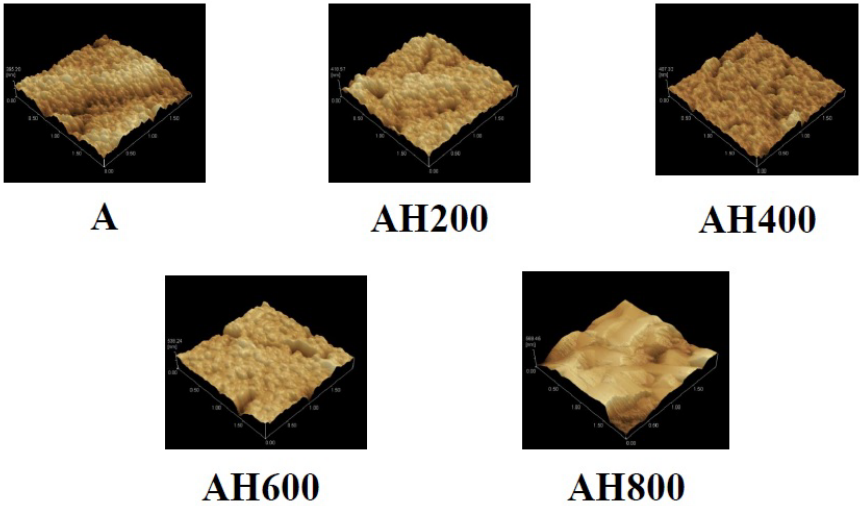


Figure 2: SPM images of the specimens subjected to alkali treatment with 10M NaOH solution (A), and alkali-heat treatment (AH) performed various heating temperatures at 200°C, 400°C, 600°C, 800°C.

by SPM; the results are shown in Figure 2. Porous network structures were observed. Changes in surface roughness (Ra) are shown in Table 1. Surface roughness was not significantly different before and after heat treatments performed at 200–600°C, but sharply increased after treatment at 800°C, which produced a prismatic layer containing crystals. Figure 3 shows the results of XPS surface chemical analysis of Ti after samples were subjected to alkali treatment in a 10 M NaOH solution at 30°C, and subsequent alkali-heat treatment at different heating temperatures. There were no significant differences in the XPS spectra of the specimens before and after heat treatments performed at 200–600°C (Ti, O), but no Na peak was observed. Figure 4 shows the TF-XRD patterns of the surfaces of the NaOH-treated Ti surfaces subjected to heat treatment at various temperatures. The main diffraction peaks were assigned as reported in the study by Kim *et al.* The gel layer began to precipitate crystalline sodium titanate and rutile at approximately 600°C and was fully crystalized above 800°C [6]. Cross-sectional views of water droplets on the surfaces of treated and control disks and their contact angles are depicted in Figure 5. Test and control disks showed marked differences in contact angles.

Table 1. Surface roughness of the specimens subjected to alkali treatment (A30) and alkali-heat treatments (AH) under various subsequent heating temperatures.

	Ra (nm)
A	17.389
AH200	19.278
AH400	18.428
AH600	19.384
AH800	145.28

Protein adsorption

The amount of BSA protein adsorbed on sample surfaces after 1, 3, 6, or 24 h of incubation was assayed (Figure 6). More protein was adsorbed onto the alkali-treated samples than controls.

Cell adhesion and proliferation

Cell adhesion on the titanium disks was assessed after 1, 3, 6, or 24 h of incubation (Figure 7). Alkali-treated and control samples differed significantly in cell adhesion after 1, 3, 6, and 24 h.

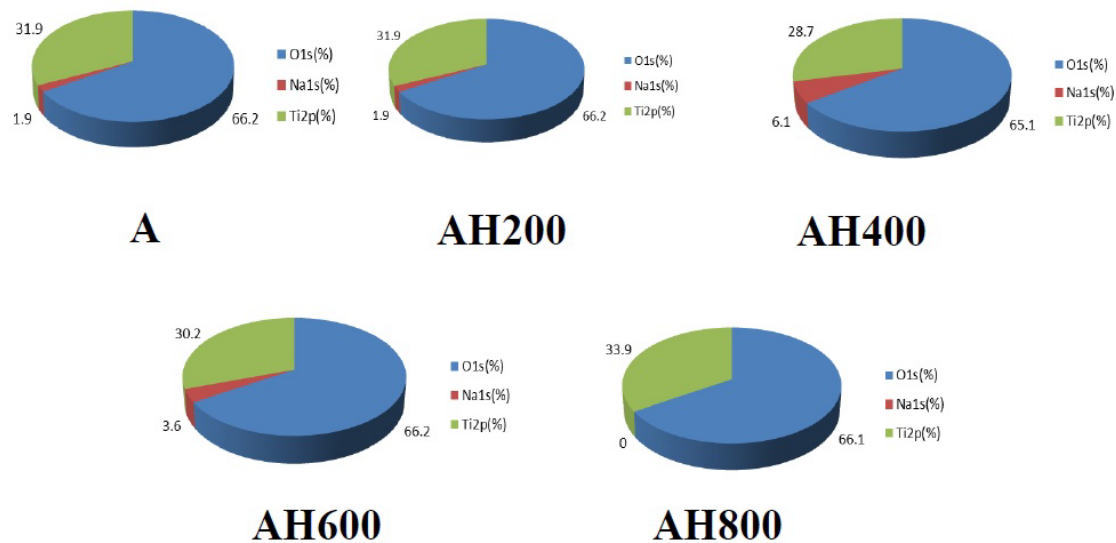


Figure 3: Atomic concentration of to alkali treatment with 10M NaOH solution (A), and alkali-heat treatment (AH) performed various heating temperatures at 200°C, 400°C, 600°C, 800°C by XPS analysis.

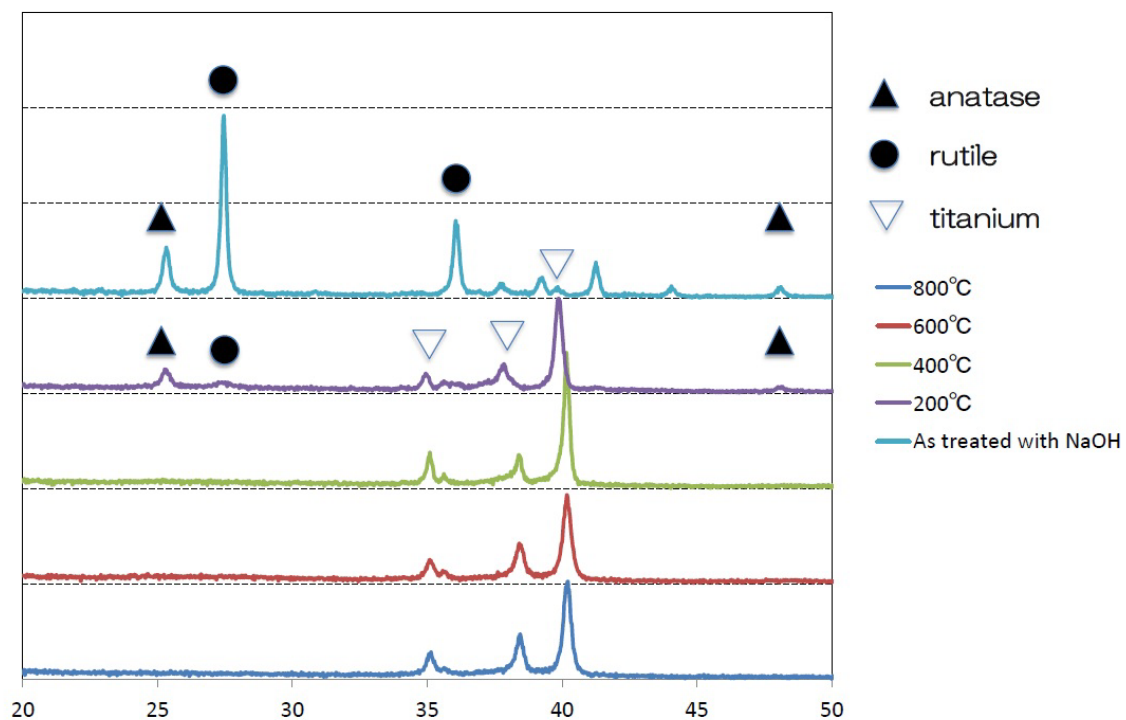


Figure 4: TF-XRD patterns of the surfaces of the NaOH-treated titanium surfaces subjected to heat treatments at various temperatures.

ALP activity

Cell differentiation was assessed by measuring the activity of the differentiation marker ALP in the test and control groups after 7 and 14 days. At both time points, ALP activity was significantly higher in the test group cells than in the control group cells (Figure 8).

Osteocalcin production

Figure 9 shows the production of OCN in the test and control groups after 21 and 28 days. The OCN content was significantly higher in the test group than in the control group.

Mineralization

Calcium deposition in the extracellular matrix of RBM cells in the test and control groups after 21 and 28 days is illustrated in Figure 10. Ca deposition in the culture wells was cumulative, and measured levels typically increased with exposure time. Significantly more calcium was deposited by cells in the test group after both periods than by cells in the control group.

Discussion

This study investigated whether RBM cells respond differently to

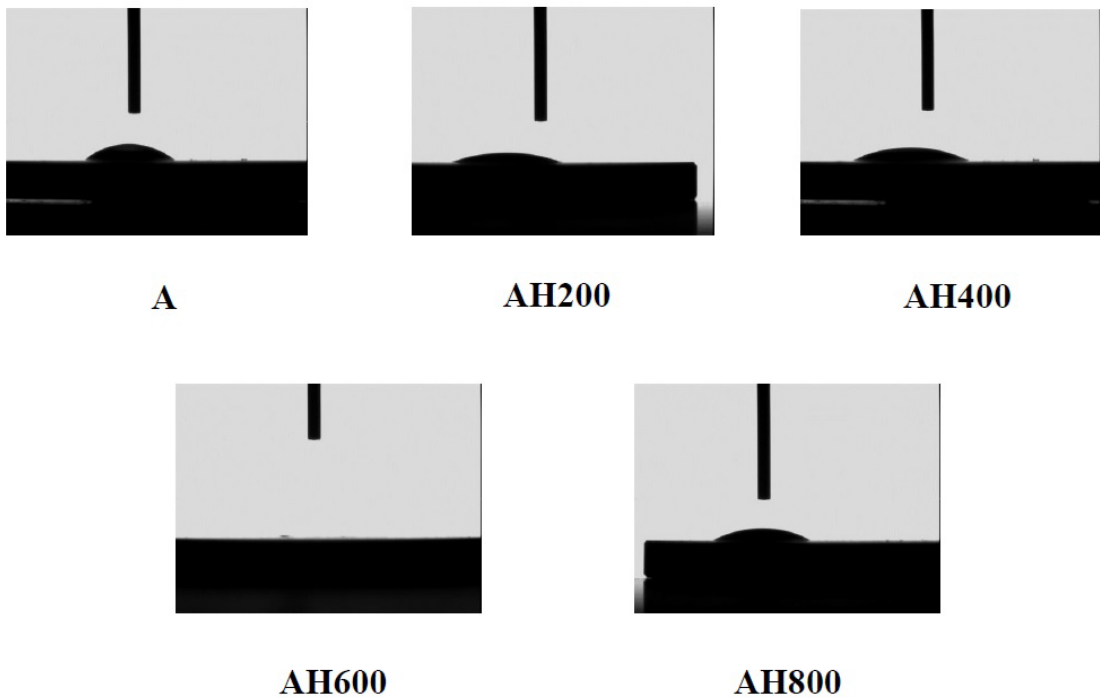


Figure 5: Cross-sectional view of a water droplet at alkali treatment with 10M NaOH solution (A), and alkali-heat treatment (AH) performed various heating temperatures at 200°C, 400°C, 600°C, 800°C.

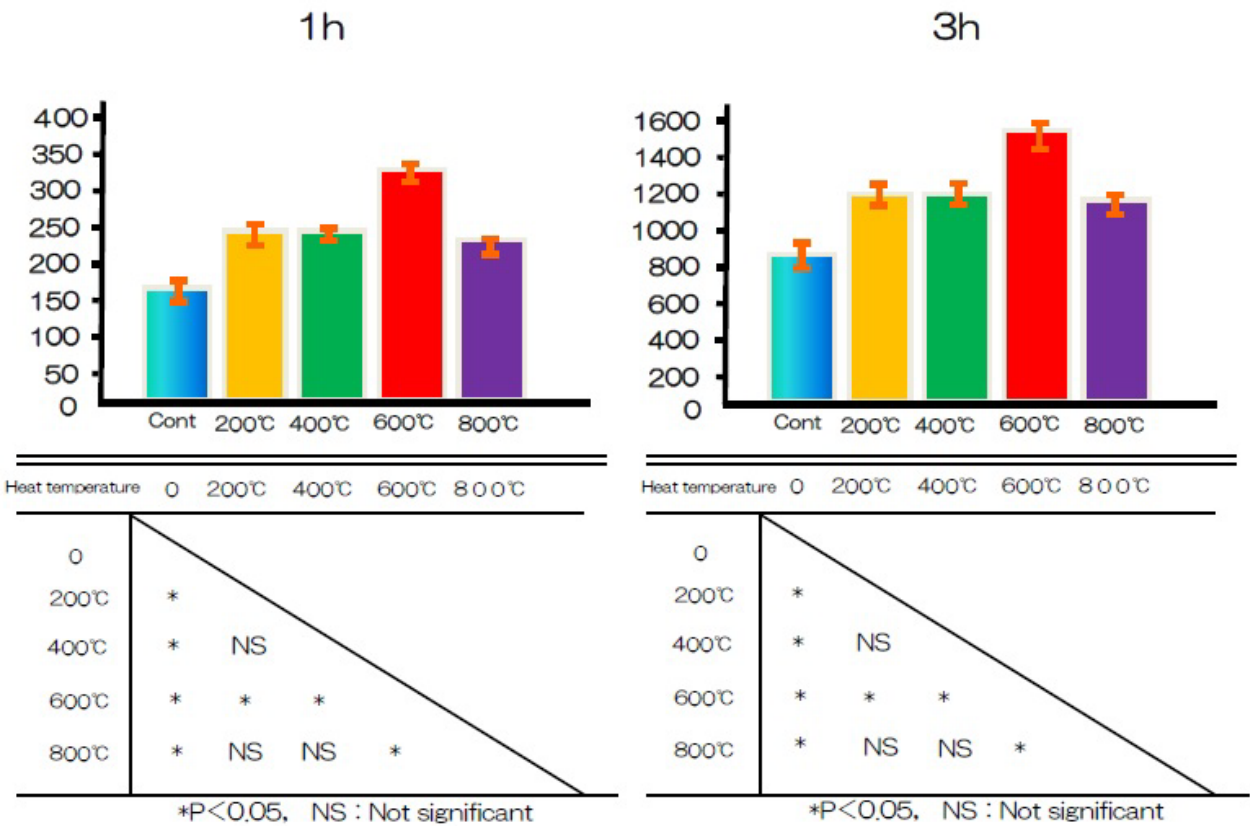


Figure 6: Albumin adhesion at alkali treatment with 10M NaOH solution, and alkali-heat treatment performed various heating temperatures at 200°C, 400°C, 600°C, 800°C.

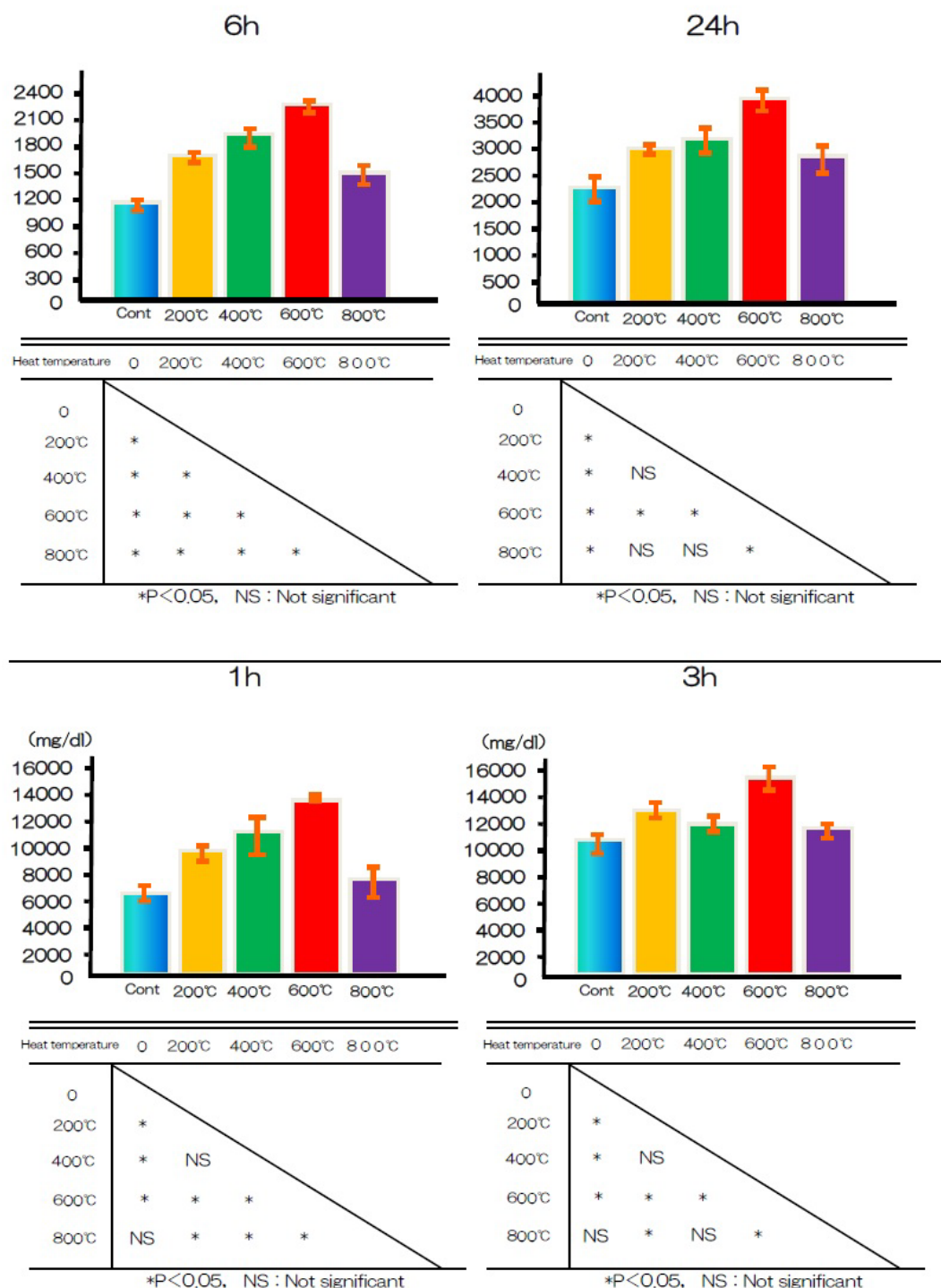


Figure 7: BMMSCs adhesion at alkali treatment with 10M NaOH solution, and alkali-heat treatment performed various heating temperatures at 200°C, 400°C, 600°C, 800°C.

titanium implants subjected to chemical and heat treatment surface modification than to unmodified implants. NaOH treatment and heat treatment at 600°C stabilized a mechanically strong, essentially amorphous sodium titanate layer containing a small amount of crystalline sodium titanate and a rutile layer. We found that initial adhesion of cells and RBM cell differentiation markers, such as ALP

and OCN, was elevated in samples containing titanium disks modified by alkali and heat treatment compared with those containing an unmodified, polished titanium disk. We also found that calcium deposition in the extracellular matrix of RBM cells was higher in the presence of titanium disks modified by alkali and heat treatment compared with unmodified control disks. Our results suggest that

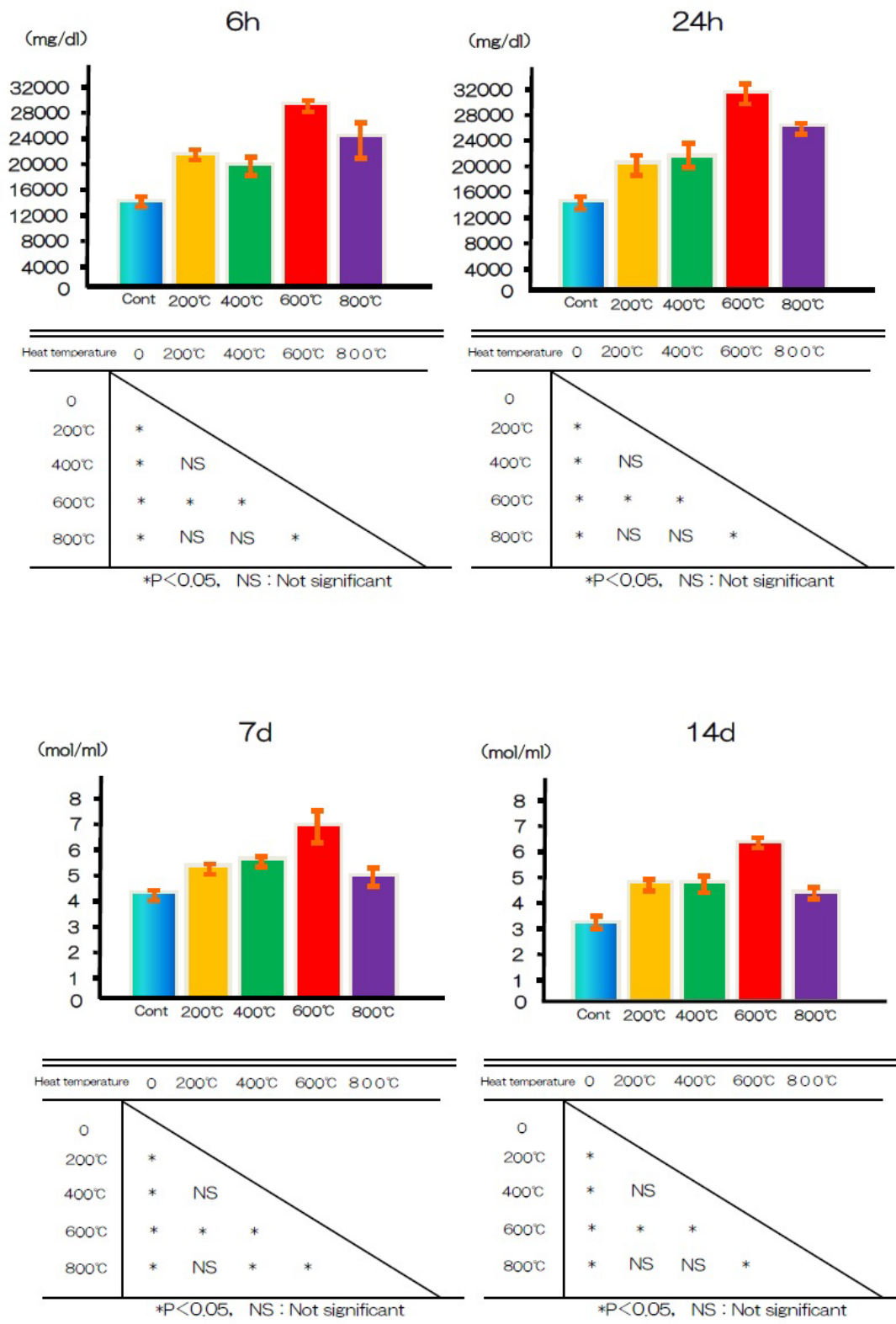


Figure 8: ALP activity at alkali treatment with 10M NaOH solution, and alkali-heat treatment performed various heating temperatures at 200°C, 400°C, 600°C, 800°C.

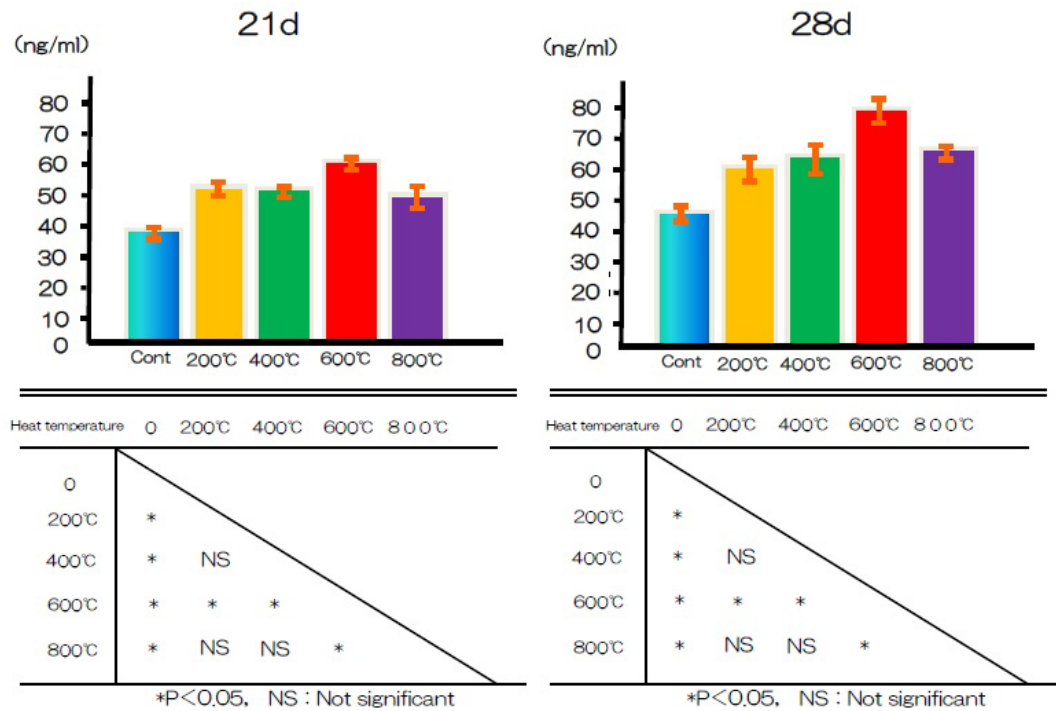


Figure 9: OCN production at alkali treatment with 10M NaOH solution, and alkali-heat treatment performed various heating temperatures at 200°C, 400°C, 600°C, 800°C.

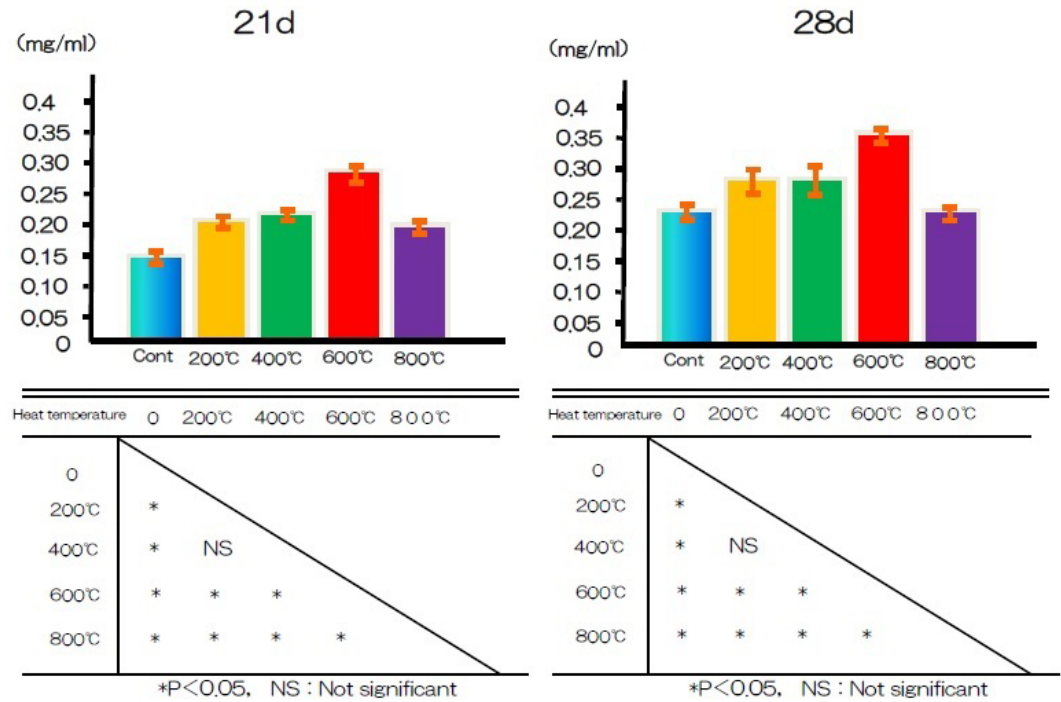


Figure 10: Ca deposition at alkali treatment with 10M NaOH solution, and alkali-heat treatment performed various heating temperatures at 200°C, 400°C, 600°C, 800°C.

titanium disks modified by alkali and heat treatment promote RBM cell adhesion, differentiation, and activation, thereby augmenting calcium deposition.

Titanium alloy modified by alkali and heat treatment has been reported to bond well to bone, and is thought to be clinically applicable as an implant and orthopedic material. If alkali treatment alone could

produce a titanium surface with high bone bonding ability, bioactive titanium implants could be prepared using just NaOH solution. Kim *et al.* [7,11] reported that titanium treated with alkali alone forms a surface apatite layer in simulated body fluid (SBF), similar to the layer formed on titanium treated with both alkali and heat; however, this layer is so unstable as to lose its apatite-forming ability during preservation

or implantation, although it is not known at what stage the apatite-forming ability is lost. Several *in vitro* studies have shown that the surface layer of an alkali-treated titanium surface can be detached from its substrate by adhesive tape, and that the surface layer is mechanically weak [12-14]. Thus, combined alkali and heat treatment form a more stable alkali titanate layer [15].

The SEM images of our test disks demonstrated that the modified TNS surface has good surface roughness, without cracks. The SEM images of the TNS modified titanium alloy heated at 200–600°C were almost identical to the images of titanium alloy surfaces treated with alkali alone, shown in our recent study [16]. In another recent study, SEM images of alkali- and heat-modified titanium showed finer-grained surface roughness than those of titanium modified with alkali alone [3]. Our SEM analysis showed that our modified titanium surfaces had similar surface roughness to those produced in previous studies [17-18]. Ra is often used as the sole height parameter to describe implant surface roughness. Specimens subjected to heat treatment at 200–600°C after alkali treatment showed low Ra values, and those subjected to 800°C heat treatment showed higher Ra values. Combined heat and alkali treatment produced modified titanium surfaces with optimal roughness for cellular attachment. The Ra of the heat-treated TNS-modified titanium alloy surface was 17 nm, which was lower than that of the titanium surface without heat treatment. The contact angles of the alkali and heat-treated titanium disks were lower than those of the control group, which suggests that the wettability of the surface of the test group was decreased by NaOH treatment. However, our understanding of how surface roughness and topography of modified titanium alloy surfaces affects their wettability, and further studies are needed to determine the optimal parameters. Xing and Fujino *et al.*, showed that a surface roughness between 13 and 16 nm is optimal for RBM cell culture [4,19]. The nanonetwork structure formed on the titanium disk here is similar to the hierarchical structure reported by Lingzhou and coworkers [20]. In their work, hierarchical nanotextured titanium alloy surface topographies with titania nanostructures that mimicked the hierarchical structure of bone tissues were produced by etching followed by anodization. Natural tissues are hierarchical structures of nanoscale building blocks assembled in an organized manner. Hierarchical structures composed of nanocomponents may provide a more suitable surface topography for bone marrow cell functions than simpler structures because they better mimic the structure of natural tissues.

XPS analysis confirmed that the alkali-treated surfaces did not include Na before or after heat treatments up to 800°C. Furthermore, Kobayashi found that a graded surface consisting of a sodium titanate layer, sodium titanate dense film, TiO₂ layer, and alloy substrate was formed during heat treatment at 600°C [21]. Considering the reappearance of the sodium titanium layer after heat treatment at 800°C, Park reported that fewer oxides were present after heat treatment, which could lead to easier detection after treatment at high temperatures [22]. The XRD findings were in agreement with the results of conventional alkali-heat treatment and showed that the sodium hydrogen titanate was gradually transformed into amorphous sodium titanate and/or crystalline sodium titanate after heat treatment. When NaOH-treated Ti metal is subjected to heat treatment at 400–500°C, its surface sodium titanite hydrogel layer is dehydrated and transformed into an amorphous sodium titanate at 600°C; above 800°C it is converted into crystalline sodium titanate and rutile [7]. The results of this study clearly showed that heat treatment at 600°C was optimal for the formation of amorphous sodium titanate; this temperature has also been selected for use in alkali and heat treatment techniques for

clinical applications.

Albumin and cell adhesion of rat BMMSCs, ALP activity, OCN production, and Ca deposition were measured to determine the biocompatibility of the modified titanium surface, a critical prerequisite for cell proliferation and differentiation. Albumin is the most abundant protein in plasma, and is known to discourage the adsorption of proteins that may stimulate inflammation and bacterial colonization [23]. In this study, the test group showed higher adsorption of albumin than the control group. The improvement of surface topography could be indirect; the adsorption of proteins or ions might act as a bridge between the nanostructured surface and cells. This increased surface area allows increased adhesion of cells such as osteoblasts and fibroblasts [24-26]. Adsorption of proteins can subsequently guide the adhesion of cells on the implant material surface, among other functions. Numerous studies have demonstrated improved cell adhesion and proliferation on nanostructured surfaces that could be beneficial for various tissue applications, including bladder, bone, vasculature, and nervous systems. A previous study indicated that TNSs on titanium surfaces help to regulate the osteoblastic differentiation of bone marrow cells and enhance mineralization. ALP activity, OCN production, and calcium deposition were all elevated by the presence of TNSs on the implant surface. Importantly, the functional phenotypes expressed in the middle and late stages of culture, such as ALP activity and mineralization, were considerably increased. Considerable research has shown that surface modification of implants can affect ALP activation [27-31]. Our results also support these conclusions. The observed increase of OCN production in the presence of the nanostructured surfaces is also in agreement with previous findings [32,33]. In general, chemical bonding between alkali- and heat-treated titanium alloy metals and bone via an apatite layer is thought to play a major role in bone-bonding behavior. Alkali- and heat-treated titanium implants have a thin reactive surface layer, resulting from the alkali and heat treatments. This layer can form apatite in SBF such as bioactive glasses and glass-ceramics, and this is also thought to occur *in vivo*. Apatite formation on the surface of the material is considered a prerequisite for direct bone bonding. Details of the mechanism underlying apatite formation on the surface of alkali- and heat-treatment titanium metals have been described by Kim *et al.* [7] Osteogenic cells may attach to the surfaces of alkali- and heat-treated titanium alloy implants themselves or to the apatite formed on their surfaces, and this may enhance growth and differentiation [34,35]. Once new bone forms, tight bonding between the bone and the alkali- and heat-treated titanium implant develops via the biological apatite in the bone and the bone-like apatite on the surface of the implant. This might explain the strong bonding between the bone and the alkali- and heat-treated titanium implants.

It has been shown that the apatite layer formed *in vitro* on a smooth titanium surface after NaOH and heat treatment has high adhesive capacity, although an *in vivo* assessment is necessary to further address the relationship between titanium and bone behavior. Therefore, considerable effort has been expended in developing new technologies to modify the surface of titanium to assist biointegration with bone.

Conclusion

Combined NaOH and heat treatment were used to produce a thin amorphous sodium titanate layer on a titanium surface. This surface provided optimal conditions for bone marrow cell adhesion and bone differentiation. Further development of advanced implant materials using nanotechnology could facilitate production of materials with improved osseointegration.

Acknowledgments

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Disclosure

The authors report no conflicts of interest in this work.

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