

Digestion characteristics and kinetic analysis of bio-molecules in a simulated human intestinal system

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Abstract

We designed and assembled a simulated human intestinal system (SHIS) consisting of a stomach and a small intestine. Each reactor vessel has several ports such as the input and output of medium, a sampler of liquid phase, a pH electrode, a pH control (acid and base), and a thermometer. The SHIS was kept at body temperature (37°C) by pumping water into the space between the jacket and the inside walls. The stomach chamber was initially filled with gas fluids and then digested for 2 hr. After the stomach digestion, the residuals was delivered from stomach chamber into the small intestine chamber by secreting intestinal fluid for 4 hr, followed by secretion of 0.3M NaHCO₃, 0.1M NaHCO₃, 4% bile salt, and 2% bile salt for 1, 3, 0.5, and 3.5 hrs, respectively. In order to prepare the alginate/chitosan capsule as a delivery system for bioactive agents, the microencapsulation system was assembled with a control unit, a electrical, a pneumatic systems, and a reaction vessel. After digestion of alginate capsules, the content of total sugar was 7.47% and 60.82% in the stomach and small intestine (simulated human intestinal system, SHIS), respectively. However, in case of alginate/chitosan capsule and alginate/chitosan capsule coated with polyacryl emulsion (alginate/chitosan-PAE), the total sugar content were 3.12 and 4.62% in the stomach model and 43.46 and 42.09% in the small intestine model, respectively. There were no difference on the degree of digestion in the alginate capsule and alginate/polyethylene glycol (alginate/PEG) capsule prepared with 0.1-0.3% of PEG in the stomach model. As a result, the alginate matrix remained in a shrunken state due to conversion of sodium alginate into insoluble alginic acid, which acted as a barrier to chitosan microparticles. And it was effective for digesting by intestinal fluid and releasing of the sugar.

Introduction

Recently a dynamic, computer-controlled model has been developed that allows the simulation of successive *in vivo* condition in the stomach and small intestine such as the kinetics of pH, bile salt concentration, and transit of the chime [1-3]. Despite these advances in physiological modeling and simulation of drug adsorption from the gastrointestinal tract, the fundamental process, which is the small intestinal transit flow, has not been characterized [4-6].

The benefits of encapsulating and releasing a therapeutic agent from the polymer matrix include protecting the sustained release of the encapsulated substances. The use of microcapsules and microspheres is very promising because of their particle size, enabling repetitive administrations as a therapeutic bolus by either an injection or an oral route. Biocompatible and biodegradable materials that include natural polymers (chitin, chitosan, alginate, xanthane, etc.) and synthetic biodegradable polymers [poly(lactic-co-glycolic acid), poly(lactic-co-amide), etc.] have been thoroughly investigated for this purpose [7,8].

Among them, alginate hydrogels which ionically cross-links in the presence of multivalent cations, have been extensively investigated due to their biocompatibility [9,10]. In addition, polycationic chitosan has been known to enhance drug absorption by modulating the tight junctions of the gastrointestinal epithelial barrier [11-13]. Also, PEG is one of the most frequently used water-soluble polymers for biomedical applications because of its high water solubility and chain flexibility as a synthetic non-degradable polymer [14].

Polymer-based delivery systems that trap molecules of interest within networks have been developed extensively for the biomedical

and pharmaceutical fields. So far there are no delivery systems for foods which are designed to enhance the efficiency and stability of bioactive agents [15].

In this study, we prepared alginate/chitosan microcapsules encapsulating bioactive ingredients by encapsulators and investigated the effects of polymer type and co-polymer concentration on the efficiency yield under optimum conditions of encapsulation system such as polymer concentration, feeding speed, frequency, and nozzle size. The characteristics of digestion kinetics and bioavailability of catechin-loaded macrocapsule, starch, and soyprotein isolate were analyzed with the simulated human intestinal system (SHIS). The operating condition of SHIS was optimized with feeding fluid, feeding rate, and reaction time.

Materials and methods

Manufacture of microcapsules

Preparation of microcapsule ingredient: Alginate (from *Macrocystis pyrifera*, medium viscosity, A-7033, Sigma, MO, USA) was prepared 1.5% (w/v) solution then boiled for 30 min at 100°C to

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Key words: alginate microcapsule, kinetic analysis, microencapsulation, natural polymer, transport characteristics

Received: May 22, 2015; **Accepted:** June 18, 2015; **Published:** June 22, 2015

dissolve completely. 200 g of chitosan (Deacetylation 93, Mw 330,000) was dispersed in mixture solution of 20 L deionized water adjusted at pH 5.6 and 227 mL HCl with an agitator for 30 min at 25°C. This was then dissolved for 3 hr and purified with ultra filtration equipment. Manufactured chitosan was prepared with 0.3% (w/v) solution. Polyethylene glycol was purchased from Fluka Chemie AG (Mw 20,000, 81300, Buchs, Germany). Polyacryl emulsion (Kollicoat SR 3D, BAFS, Ludwigshafen, Germany) was used as coating material. (+)-Catechin hydrate was purchased from Sigma (minimum 98%, C1251, Sigma, MO, USA).

Operating condition of encapsulation system: Monodispersed alginate microcapsules were prepared using an encapsulator (IE-50R, Inotech Encapsulation AG, Dottikon, Switzerland) based on laminar jet break-up induced by applying a sinusoidal frequency with defined amplitude to the nozzle. The system was composed of a control unit, an electrical system, a pneumatic systems, and a reaction vessel (Figure 1). 150 µm diameter nozzles were used connected via a steel or PTFE membrane to a vibrating device. A precision syringe pump is used for extrusion volumes of up to 50 mL of alginate. The optimal condition of operation determined based on process parameters such as feed rate of alginate, vibrational frequency for droplet formation, and electrostatic charge control [7].

Manufacture of biopolymer microcapsules: For the production of <50 mL of microcapsules, 1.5% alginate solution was extruded at the rate of 2.75 g/min into 100 mM CaCl₂ (500 mL), 100 mM CaCl₂ containing 0.3% chitosan, and 100 mM CaCl₂ containing 0.05, 0.1, 0.2, and 0.3% polyethylene glycol (PEG) dissolved in 0.1M Tris-HCl buffer

(pH 5.0). Continually agitate mixture using magnetic stirrer to avoid coalescence of microcapsules during polymerization.

The alginate concentration, which strongly affects the fluid viscosity, was adjusted in such a way that bead integrity was manufactured by contact with the stirred CaCl₂ solution. If the concentration was too low, the formed droplets collapse on contact with the surface of CaCl₂ solution to form nonspherical particles. A good compromise was achieved with alginate concentrations between 1 and 2.5%, depending on the mean molecular weight of the alginate.

After standing for 15 min at room temperature, the formed capsules were washed with deionized water three times. Then the capsules were kept for 1 hr at room temperature to remove surface water of microcapsules and stored at 4°C for a biochemical assay. Then, the washed microcapsules were treated in the polyacryl emulsion (PAE) with 10 times volume of microcapsule weight for 30 min, as coating material.

Manufacture of catechin microcapsules: The catechin microcapsules were prepared using an encapsulator (IE-50R, Inotech Encapsulation AG, Dottikon, Switzerland) based on two nozzles and air pressure. The alginate solution (1.5%, medium viscosity) was extruded through the coating nozzle (500 µm) at arate of 6.5 g/min and with an air pressure of 0.6 bar into 100 mM CaCl₂ (500 mL). At same time, catechin solution (0.5%) was extruded through the core nozzle (150 µm) at arate of 1.9 g/min using a piston pump into 100 mM CaCl₂.

Catechin microcapsules were agitated continuously with a magnetic stirrer to avoid coalescence of microcapsules during polymerization. After standing for 15 min at room temperature, the formed capsules were washed with deionized water three times. Then the capsules were kept for 1 h at room temperature to remove surface water of microcapsules and stored at 4°C for a biochemical assay.

Starch and soy protein isolate for digestion in the SHIS: The release of starch and soy protein isolate used as physiological material in order to investigate the digestion characteristics and kinetic analysis of nutrient bio-molecules in the SHIS. Starch slurry and soy protein isolate solution was prepared at 5 and 2.5%, respectively.

Experimental design of simulate human intestinal system

Preparation of digestive reagent

1) Gastric fluid

Pepsin 0.1 g (from Porcine stomach mucosa, P-7125, Sigma, MO, USA), Mucin (from porcine stomach, M2378, Type II, Sigma, MO, USA), and NaCl 8.5 g dissolved in 1 L deionised water and adjusted pH 2.0 with 1N HCl.

2) Small intestine fluid

Trypsin 0.1 g (from porcine pancreas, T-4799, Sigma, MO, USA) and pancreatin 3.5 g (P-8096, Sigma, MO, USA) dissolved in 1 L deionised water.

3) Bile acid fluid

Bile bovine (B3883, Sigma, MO, USA) prepared with a concentration of 4% in deionised water. The concentrations of bile salts in the experiments simulating the physiological conditions were the same as those described by Minekus *et al.* [3].

Design and assembly of the SHIS

The simulate human intestinal system (SHIS) was prepared

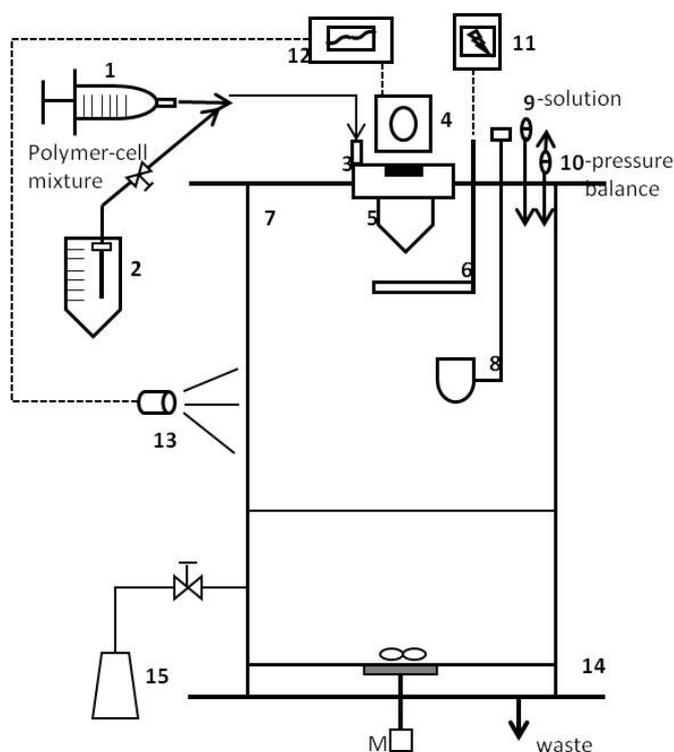


Figure 1. Schematic diagram of monodispersion microencapsulation.

1: Syringe, 2: Product delivery bottle, 3: Pulsation chamber, 4: Variation system, 5: Nozzle, 6: Electrode, 7: Reaction vessel, 8: Bypass-cup, 9: Liquid filter, 10: Air filter, 11: Electrostatic charge generator, 12: Frequency generator, 13: Stroboscope, 14: Filtration grid, 15: Bead collection flask, M: Magnetic stirrer, P: Pressure control system, S: Syringe pump.

by modified method of Ainsely *et al.* [8], Blanquet *et al.* [16]. It was displayed on the Figures 2 and 3. The model was consisted of two compartments simulating the stomach and small intestine, which are connected by computer-controlled pumps and formed by jacketed glass beakers (Dosung scientific, Seoul, Korea). A cover was designed to accommodate a pH electrode (pH 502/mV 602 Series, Hanna instrument, RI, USA), a temperature probe, and entry ports for gastric fluid (GF) and 0.1 M HCl delivery into the stomach reactor. For the small intestine reactor, there were four entry ports for digested products of the stomach, the small intestine fluid (IF), the bile acid fluid (BF), and 0.3 M NaHCO₃. A magnetic stirrer bar was placed inside each vessel, and agitation was controlled via a magnetic stirrer plate (Corning, MA, USA). The temperature inside the reactors was controlled by circulating water 37°C through the jacketed beakers. Secretions of GF into the stomach reactor and of IF and BF into small intestinal reactor are regulated using computer controlled peristaltic pumps (SMP-21, Eyela, Tokyo, Japan).

The optimal condition of reaction was shown in the Table 1, and the pH value of the stomach reactor was controlled at pH 2.0 with 1M HCl (highest speed) for 2 hr to reproduce physiological conditions. 0.3 M NaHCO₃ (highest speed) was added to the small intestine reactor to



Figure 2. Apparatus of the simulated human intestinal system (SHIS).

1: Control system (pH & pump), 2: Peristaltic pump, 3: Gastric & intestinal fluid-HCl, bile salt, 4: Stomach vessel, 5: Small intestine vessel, 6: Magnetic stirrer, 7: Temperature controller.

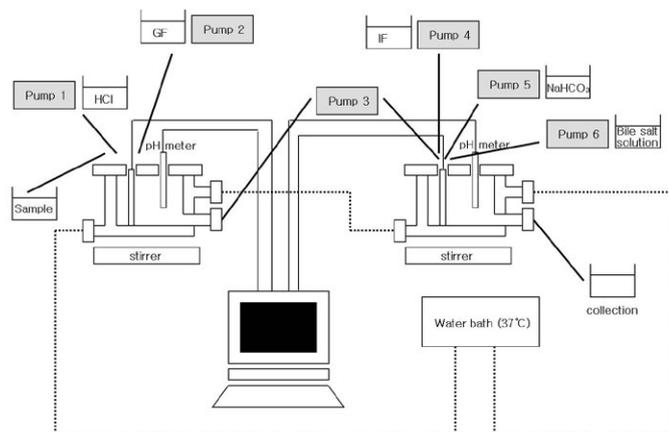


Figure 3. Schematic diagram of the simulated human intestinal system (SHIS).

GF: Gastric fluid, IF: Intestinal fluid

Table 1. Feed composition, working volume, residence time and feed rate in the simulated human intestinal system.

Vessel	Pump	Feeding fluid	Working Volume (mL)	Time (hr)	Feed rate (mL/min)
I (Stomach)	1	0.1M HCl			pH maintain
	2	*GF	39.6	2	0.33
II (Small intestine)	3	*IF	79.2	4	0.33
	4	0.3M NaHCO ₃			pH maintain
	5	4% bile salt	67.5	2	0.28

*GF :Gastric fluid

*IF: Intestinal fluid

maintain the pH at 6.8 for 4 hr. The secretion of GF, IF and BF was set to 0.33 mL min⁻¹, 0.33 mL min⁻¹, and 0.28 mL min⁻¹, respectively.

Microcapsules (20 g) for SHIS reaction were prepared with 100 mL of deionized water in the stomach reactor. During reaction in the SHIS, 10 mL of digested products were collected after 1, 2, 3, 4, and 6 hrs from the stomach and small intestine reactor. The total volume of digested products was measured at each sampling time, and the concentration of total carbohydrate (TCH) was determined in each sample.

Analytical methods

Kinetic analysis of microcapsules: The concentration of TCH was determined in samples of digested product with phenol-sulfuric acid method. TCH concentrations was also determined colorimetrically with a spectrometer at 490 nm (V550, Jasco, Tokyo, Japan). The TCH of GF, IF, and BF was exempted from digested products due to calculated digestion kinetics of microcapsule by the SHIS reaction.

(1) Stomach reactor

$$\text{Residual TCH}(\mu\text{g}) = C - (A-G)$$

Where A is TCH of digested product in the stomach reactor(μg), G is TCH of GF(μg), and C is TCH of microcapsule in the digestion experiment(μg). Residual TCH(μg) was expressed with the ln(C) by logarithmic function

(2) Small intestine reactor

$$\text{Residued TCH}(\mu\text{g}) = C - (A-G-I-B)$$

Where A is TCH of digested product in small intestine reactor(μg), G is TCH of GF(μg), I is TCH of IF(μg), B is TCH of BF(μg), and C is TCH of microcapsule in the digestion experiment(μg). Residual TCH(μg) was expressed with the ln(C) by logarithmic function

Kinetic analysis of catechin microcapsules: Kinetics analyses of catechin microcapsules by the SHIS were measured with total polyphenol contents, which were described by the modified Folin-Ciocalteu method [17]. Briefly, 1 mL of 1 N Folin-Ciocalteu reagent was added to a 1 ml sample, and this mixture was allowed to stand for 5min before the addition of 2 mL of 20% Na₂CO₃. The solution was then allowed to stand for 10 more minutes before reading were taken at 730 nm in a Jasco V550 spectrophotometer (V550, Jasco, Tokyo, Japan). Total polyphenol content was expressed as milligram equivalents to the standard((+)-catechin hydrate) used per milliliter of aqueous solution. The calculation method was equaled to the kinetic analysis of TCH.

Kinetic analysis of starch and SPI: The kinetic analysis of starch and SPI was with the phenol-sulfuric acid method and the Lowry method [18], respectively.

Results and discussion

Assembly of the simulated human intestinal reactor and performance test

Input reactant of in the SHIS: The secretion of GF, IF and BA was set to 0.33 mL min⁻¹, 0.33 mL min⁻¹, and 0.28 mL min⁻¹, respectively. The GF, IF, and BA were collected for volume measurements after 0.5, 1, 2, 3, 4, and 6 hrs. Practically, the total volumes of secretion in proportion to SHIS reaction time are shown in Table 2 and that were somewhat lower than working volumes of setting feed rate however, both of volumes were not showed great difference. At the initial stage, the 1 M HCl was added 5 mL to the stomach reactor to maintain the pH at 2.0 and 0.3 M NaHCO₃ was added 20 mL to the small intestine reactor to maintain the pH at 6.8.

Marteau *et al.* [1] also reported similarly that the secretion into the gastric compartment comprised the electrolyte solution with pepsinogen at a flow rate of 0.25 mLmin⁻¹ and 1 M HCl at a flow rate of 0.25 mLmin⁻¹ to maintain pH. Deodenal secretion contained the electrolyte solution at a flow rate of 0.25 mLmin⁻¹, 7% pancreatine in a 0.3 M of NaHCO₃ at a flow rate of 0.25 mLmin⁻¹, and bile at a concentration differing among the experiments at a flow rate 0.5 mLmin⁻¹.

Total sugar of the reactant after SHIS reaction

The concentration of TCH was determined in each fluid so that the practical released amounts of contents in the stomach and small intestine reactor were measured in proportion to SHIS reaction time. The TCH of gastric fluid, intestinal fluid, and 4% bile acid was shown in the Table 3 to be 264.79, 1370.25 and 458.99 µg/mL, respectively.

Preparation of microcapsule, efficiency yield and moisture content

Drug loading and encapsulation efficiency are important parameters to evaluate the properties of microcapsules [19]. A preparative method by complex coacervation is based on polyionic complexation through electrostatic interactions between cationic and anionic polymers, resulting in the formulation of insoluble spherical capsules [20]. Table 4 shows

Table 2. Feeding volume of digestive solution and chemicals in simulated human intestinal system during digestion of 1.5% alginate microcapsules.

Reaction time (h)	0.1N-HCl (mL)	*GF (mL)	†IF (mL)	‡BA (mL)	0.3M-NaHCO ₃ (mL)
Vessel I (Stomach)	0.5	5	9		
	1		18		
	2		36		
Vessel II (Small intestine)	3		17	15	20
	4		34	30	
	6		68	60	

*GF :Gastric fluid

†IF: Intestinal fluid

‡BA: Bile acid

Table 3. Total carbohydrate of gastric fluid, intestinal fluid and 4% bile acid.

	*TCH (µg/ml)
Gastric fluid	266.16 ± 12.92
Intestinal fluid	1391.0 ± 99.66
4% bile acid	452.39 ± 29.96

*TCH : Total carbohydrate

Table 4. Yield and moisture contents of microcapsules with alginate, chitosan and polyacryl emulsion.

Microcapsules	Efficiency yield (%)	Moisture (%)
*A	37.58 ± 0.11 ^B	95.67 ± 0.02 ^B
†A/Chito	38.57 ± 0.09 ^A	96.66 ± 0.01 ^A
‡A/Chito-C	26.39 ± 0.02 ^C	93.25 ± 0.03 ^C
F-value	19445.2***	26831.3***

*A: 1.5% alginate microcapsules

†A/Chito: 1.5% alginate/0.3% chitosan microcapsules

‡A/Chito-C: 1.5% alginate/0.3% chitosan microcapsules coated with polyacryl emulsion

Mean in the same column with the different letters (A-C) are significantly different at p<0.05 by Duncan's multiple test

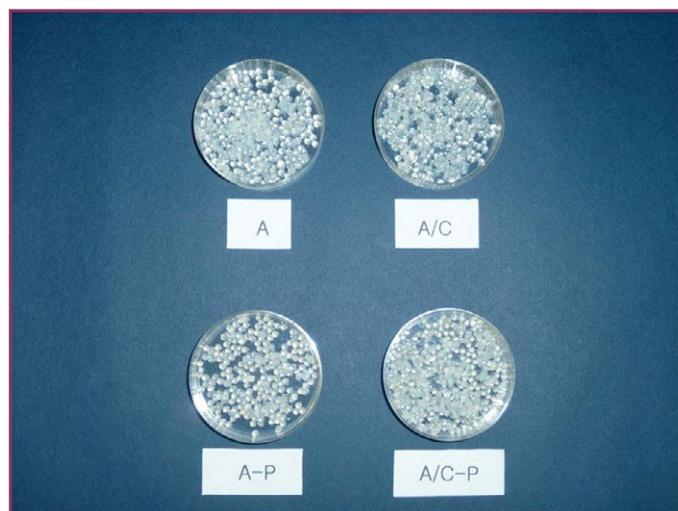


Figure 4. Photograph of alginate, alginate/chitosan and alginate/PEG microcapsules.

A: 1.5% alginate microcapsules, A/Chito: 1.5% alginate/0.3% chitosan microcapsules, A-C: 1.5% alginate microcapsules coated with polyacryl emulsion, A/Chito-C: 1.5% alginate/0.3% chitosan microcapsules coated with polyacryl emulsion.

the effects of capsulation materials on the efficiency yield of alginate, alginate/chitosan, alginate/PEG, and PAE coating. The alginate/PEG capsules showed a higher value of efficiency yield than alginate and alginate/chitosan microcapsules, also, the efficiency yield of microcapsules increased upon increase of the PEG contents. There was no difference in the moisture contents of the capsules prepared with different capsulation material and coating material. The first product of microcapsules is shown in the Figure 4.

Characterization of digestion property of microcapsule in the SHIS

Alginate and alginate/chitosan microcapsule

The Figure 5 displays the release of alginate capsules, alginate/chitosan capsules, and alginate/chitosan-PAE coated capsules as the three forms of the microcapsules during the SHIS reaction time. The rate of release was divided into a stomach phase (0-120 min) and a small intestine phase (120-360 min).

After digestion of alginate capsules, the content of total sugar was 7.47 and 60.82% in the stomach and small intestine phase, respectively. However, for alginate/chitosan capsules, the total sugar was 3.12% in the stomach phase and 43.46% in the small intestine phase. Alginate and alginate/chitosan microcapsule showed significant differences in the stomach and the small intestine phase.

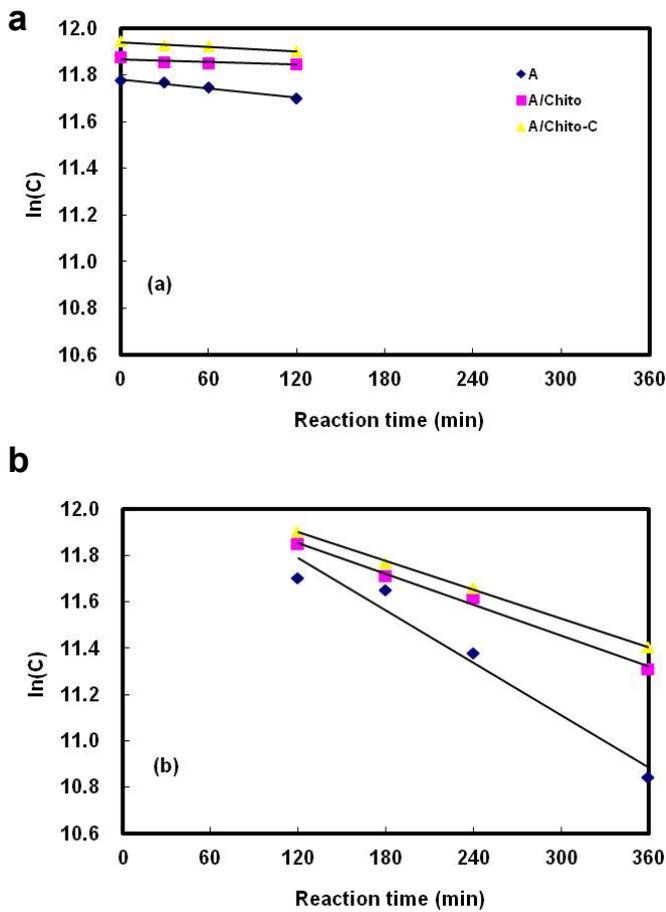


Figure 5. Digestion kinetics of alginate and alginate/chitosan microcapsules in the simulated human intestinal system.

(a) Stomach vessel, (b) Small intestine vessel, A: 1.5% alginate microcapsules, A/Chito: 1.5% alginate/0.3% chitosan microcapsules, A/Chito-C: 1.5% alginate/0.3% chitosan microcapsules coated with polyacryl emulsion.

Since alginate contains carboxylic acid groups on polyguluronate units, alginate microspheres exhibit negative surface charge, allowing them to be used as negatively charged templates for polyelectrolyte layer-by-layer assembly. The polyelectrolyte multilayer wall between alginate and natural polymers such as chitosan and synthetic polymer can provide a protective shell for encapsulated biomolecules, prolonging the life-span of alginate microspheres in a biological environment [9].

These results are consistent with those of Lim *et al.* [21], which suggested that the release of gentamicin from hyaluronic acid(HA) and hyaluronic acid/chitosan glutamate was longer than chitosan glutamate. Also, the combination of HA with chitosan may produce additional advantages by combining the mucoadhesive potential of HA with the penetration enhancing effect of chitosan.

However, in case of alginate/chitosan capsules and alginate/chitosan-PAE coated capsules, the total sugar was 3.12 and 4.62% in the stomach phase and 43.46 and 42.09% in the small intestine phase. The addition of the PAE coating created infinitesimal differences in the digestion of microcapsules.

Effect of PEG on formation of alginate microcapsule

The release of alginate and alginate/PEG capsules prepared by the

different contents of PEG during digestion in the SHIS is shown in Figure 6. The sugar release not complete from the microcapsules within the 6 hr time-span. In addition, the release of sugar in the stomach phase was slower than the small intestine phase.

There were no differences on the degree of digestion in the alginate capsules and alginate/PEG capsules prepared with 0.1-0.3% PEG in the stomach phase. However, the capsules prepared with 0.05% PEG showed a lower value than the others. And they did not show a significant difference indigestion rate in the stomach phase. Also in the small intestine phase, alginate capsules and alginate/PEG capsules containing 0.05, 0.1, 0.2, and 0.3% PEG expressed consistent results. The total sugar content was 41, 53, 55, and 47%. The microcapsules prepared with the higher PEG contents showed an increased digestion. These results also might be due to the addition of PEG in the polyion complex between Ca⁺ and alginate. Takayama *et al.* [22] investigated the effect of interpolymer complex formation between chitosan and hyaluronic acid in the tablets. The in vitro release and mucoadhesive properties of the complex of chitosan combined with HA in this dosage form were shown to be affected by a change in polymer mixing ratio, suggesting a possible interaction between chitosan and HA.

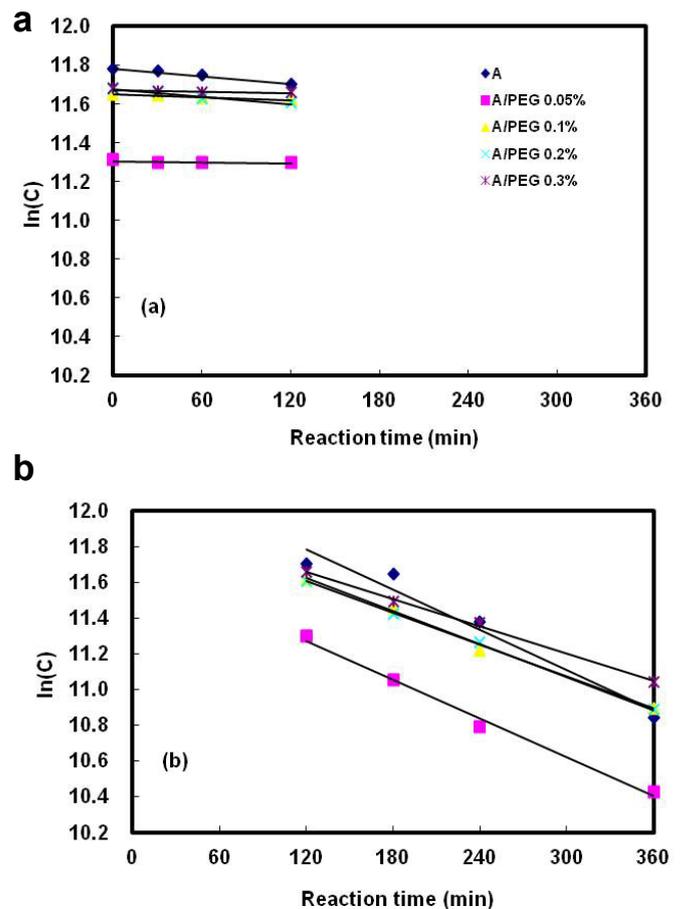


Figure 6. Effect of polyethylene glycol(PEG) concentration on the digestion kinetics of alginate/PEG microcapsules in the simulated human intestinal system.

(a) Stomach vessel, (b) Small intestine vessel, A: 1.5% alginate microcapsules, A/PEG 0.05% (0.1%, 0.2%, 0.3%): 1.5% alginate/0.05% (0.1%, 0.2%, 0.3%) polyethylene glycol microcapsules.

Effect of stabilization on formation of alginate and alginate/PEG microcapsule

The Figure 7 displays the release of alginate capsules and alginate/PEG prepared by the different contents coated with PAE during SHIS reaction of the stomach and small intestine. The release of both alginate capsules not coated with PAE and alginate/PEG capsules coated with PAE expressed consistent results; however, the degree of digestion of the capsules coated with PAE was higher than the capsules not coated with PAE. These results presumed that the release of microcapsules in the small intestine phase was prolonged by the hydrophilic polyacryl emulsion.

Huiguang *et al.* [23] reported that calcium-cross-linked alginate hydrogel microspheres were fabricated by an emulsification technique and then used as negatively charged templates to form polyelectrolyte multilayer coatings. This spontaneous loading technique for encapsulating positively charged molecules in alginate-template polyelectrolyte microcapsules showed strong potential for biosensor and drug delivery application.

Kinetic parameters of starch, soy protein and catechin during digestion in the SHIS

The release of starch, soy protein isolate, and catechin as

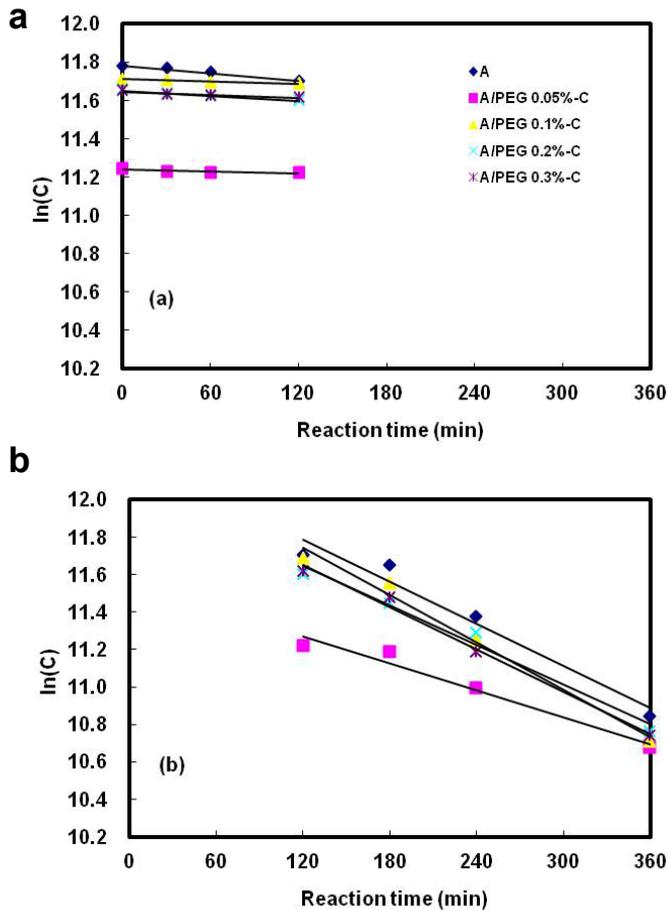


Figure 7. Effect of polyacryl emulsion coating on the digestion kinetics of alginate/PEG microcapsules in the simulated human intestinal system.

(a) Stomach vessel, (b) Small intestine vessel, A: 1.5% alginate microcapsules, A/PEG 0.05% (0.1%, 0.2%, 0.3%)-C: 1.5% alginate/0.05% (0.1%, 0.2%, 0.3%) polyethylene glycolmicrocapsules coated with polyacryl emulsion.

Table 5. Yield and moisture contents of microcapsules with alginate and polyethylene glycol.

Microcapsules	Efficiency yield (%)	Moisture (%)
*A	37.58 ± 0.11 ^D	95.67 ± 0.02 ^A
†A/PEG 0.05%	44.16 ± 0.05 ^A	95.31 ± 0.06 ^B
A/PEG 0.1%	44.06 ± 0.02 ^{AB}	95.25 ± 0.04 ^B
A/PEG 0.2%	43.14 ± 0.04 ^C	95.03 ± 0.01 ^D
A/PEG 0.3%	44.05 ± 0.03 ^B	95.12 ± 0.07 ^C
F-value	6964.10 ^{***}	89.59 ^{***}

*A: 1.5% alginate microcapsules

†A/PEG 0.05% (0.1%, 0.2%, 0.3%): 1.5% alginate/0.05% (0.1%, 0.2%, 0.3%) polyethylene glycol microcapsules

Mean in the same column with the different letters (A-D) are significantly different at p<0.05 by Duncan's multiple test

Table 6. Yield and moisture contents of microcapsules with alginate, polyethylene glycol and polyacryl emulsion.

Microcapsules	Efficiency yield (%)	Moisture (%)
*A	37.58 ± 0.11 ^D	95.67 ± 0.02 ^A
†A/PEG 0.05%-C	37.55 ± 0.04 ^D	94.55 ± 0.03 ^B
A/PEG 0.1%-C	37.81 ± 0.03 ^C	94.45 ± 0.07 ^C
A/PEG 0.2%-C	38.34 ± 0.03 ^B	94.48 ± 0.02 ^{B^C}
A/PEG 0.3%-C	39.26 ± 0.02 ^A	94.16 ± 0.05 ^D
F-value	503.77 ^{***}	559.77 ^{***}

*A: 1.5% alginate microcapsules

†A/PEG 0.05% (0.1%, 0.2%, 0.3%)-C: 1.5% alginate/0.05% (0.1%, 0.2%, 0.3%) polyethylene glycol microcapsules coated with polyacryl emulsion

Mean in the same column with the different letters (A-D) are significantly different at p<0.05 by Duncan's multiple test

Table 7. Kinetic parameters of starch, soy protein isolate and catechin during digestion in the simulated human intestinal system.

	Stomach			Small intestine		
	r ²	Rate constant	Half life (min)	r ²	Rate constant	Half life (min)
Starch	0.911	0.001	332376.7	0.915	0.002	3895.9
*SPI	0.997	0.003	237.6	0.999	0.011	61.7
Catechin	0.987	0.003	234.8	0.993	0.007	94.6

*SPI: Soy protein isolate

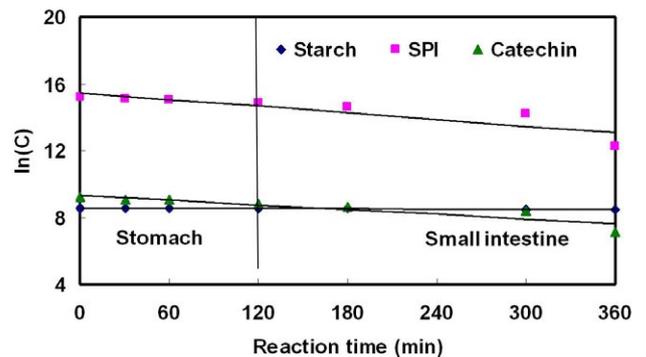


Figure 8. Kinetics of starch, soy protein isolate and catechin during digestion in the simulated human intestinal system.

SPI: Soy protein isolate.

physiological material during SHIS reaction time is shown in Table 5 and Figure 8. Starch, soy protein isolate, and catechin were not completely digested in the stomach. However, the degree of digestion in the small intestine was increased in proportion to SHIS reaction

time. Especially, the starch was hardly digested and remained almost unchanged. The half time of soy protein isolate and catechin was 237.6 and 234.8 min in the stomach phase and 61.7 and 94.6 min in the small intestine phase, respectively.

Sponsoring agency

This study was supported by the Korea Food Research Institute, Korea.

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