

Effect of oil replacement in mayonnaise by chia (*Salvia hispanica* L) mucilage

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Abstract

Chia mucilage, composed mainly of dietary fibers, is obtained by immersing chia seeds in water, where the formation of a mucilaginous transparent gel occurs due to the presence of hydrophilic molecules that combine with water. This gel has many properties, among them the emulsifier. Mayonnaise is one of the most consumed condiments, however it contains 70 to 80% of oil. In addition, currently, it exists a growing demand for healthier foods with reduced fat. The objective of this work was to verify the effect of adding the chia mucilage in the substitution of part of the oil in mayonnaise. The chia mucilage was extracted after 2 hours of hydration of the chia seeds through vacuum pump and single sieve, and finally lyophilized. The mayonnaise was prepared with soybean oil, dehydrated egg yolk, vinegar, salt, sugar and chia mucilage. The effect was tested on a mayonnaise with the 15% of the oil substituted by the addition of 0.5%, 1% and 1.5% of chia mucilage in the formulation, through the properties of water activity, pH, color, stability and texture parameters. The water activity increased, as occurred with the addition of chia mucilage, varying from 0.85 to 0.90. The mayonnaise containing 1% of mucilage showed pH (3.44) statistically equal to that of standard mayonnaise (3.48) and lower than the other formulations. As for stability, only mayonnaise added with 0.5% chia mucilage was statistically different from the others, presenting lower stability (72.85%). In relation to texture, higher values of firmness and consistency and lower values of cohesiveness and viscosity index were obtained for the mayonnaise containing 1% mucilage. With this study, it is verified that the substitution of 15% of the oil in mayonnaises can be compensated by the addition of 1% of lyophilized chia mucilage, due to its excellent emulsifying capacity.

Introduction

Fat substitutes are substances that can be used in different foods to mimic the textured and sensory attributes provided by fat, but provide a considerably smaller amount of calories, and can be based on proteins, carbohydrates or fats [1]. However, it is often difficult to preserve the desirable sensory properties of the food product by reducing or replacing the fat with respect to the breaking strength, texture, moisture content and mouth feel [2].

Currently, there are several new fat replacements to meet the demands associated with the current trend of low-fat foods [3]. In this context, a fat substitute that presents great potential and already is being applied in the fat substitution in bakery products, such as bread and cakes [4,5], is the chia mucilage, because its functional characteristics and low fat content.

Chia seed (*Salvia hispanica* L.), native to southern Mexico and northern Guatemala, was traditionally one of the basic elements in the diet of Central American civilizations in the pre-Columbian epoch and was used as an offering to the god. Today chia is being re-introduced into diets because be rich source of essential fatty acids, dietary fiber and proteins [6].

In the presence of water, the chia seed exudes a transparent mucilaginous gel, composed essentially of soluble fibers. Chia mucilage is formed by the addition of water to chia seeds, being formed mainly by soluble fibers [4] and features characteristics, such as thickeners, stabilizers and film/coating agents, that allows its incorporation in foods [6,7]. The chia mucilage is a highly branched tetrasaccharide, being formed by a main chain constituted by units of (1→4)-β-D-xylopyranosyl-(1→4)-α-D-glucopyranosyl-(1→4)-β-D-xylopyranosyl with branches of 4-O-methyl-α-D-glucuronic acid at the O-2 position of β-D-xylopyranosyl in the main chain [8].

There are still few applications of chia mucilage. Spada *et al.* [9] produced soy-based desserts using chia mucilage in the formulation instead of the thickening agent. Campos *et al.* [10] evaluated the potential of chia mucilage in the total substitution of emulsifiers and stabilizers in ice cream. Recently, Fernandes and Salas-Mellado [4] and Salgado-Cruz *et al.* [11] used chia mucilage in wheat bread formulation. In addition, also in the area of baking, chia mucilage was used as a substitute for fat in cakes by Borneo *et al.* [12], Felisberto *et al.* [5] and Fernandes and Salas-Mellado [4]. Menga *et al.* [13] added chia mucilage together with rice flour in order to develop gluten free pasta.

Increasing consumer interest in low-fat food products is the basis for new product development studies by incorporating or replacing certain ingredients, assessing the influence on the quality and taste of food emulsions. The use of different types of emulsifiers, thickeners and fat substitutes has been studied by some researchers [14]. As previously mentioned, there are still no applications of chia mucilage chia in emulsified products. Among these, mayonnaise is one of the most consumed condiments in the world, since it is a food emulsion used both as an individual consumption as well as an ingredient in sauces. Mayonnaise, traditionally, is an emulsion prepared by the careful mixing of egg yolk, vinegar, oil and spices, especially mustard [15]. The mayonnaise produced in this way, typically, contains high fat (70-80%) and cholesterol content [16].

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The reduction of fat in mayonnaise can have an impact on its sensorial, physical and technological characteristics, being, mainly, the rheological and textural behavior are the most influenced and focus on storage stability. In addition, the taste perception of reduced fat can also be significantly altered. Because of this, the food industries face challenges as no single ingredient can mimic the characteristics [14]. The objective of this work was to study the effect of the different substitution of oil in mayonnaise by addition of lyophilized mucilage chia in different concentrations and to evaluate the physical and technological characteristics, in order to verify the amount of substitution that can be made without affecting the properties of mayonnaise.

Material and methods

Material

Chia seeds (35.7 g/100 g lipids, 4.9 g/100 g ash, 19.6 g/100 g protein, 17.2 g/100 g crude fiber, 22.6 g/100 g carbohydrates) were kindly provided by Dubai - Industry and Commerce of Food Products Ltda, located in Ijuí/RS, and were packed in hermetic plastic vessels and stored at 5°C until use. The dehydrated egg yolk was kindly donated by NaturOvos, located in Salvador do Sul/RS. The other ingredients, such as soybean oil, vinegar, salt and sugar were purchased in local shops. All reagents used in the chemical determinations were from analytical grade.

Methods

Extraction of mucilage

Water was added to seed chia in the ratio of 1:40 (seed:distilled water) shaking at 150 rpm in a shaker (Cientec, model CT-712RNT, Brazil) for 2 h at room temperature. Thereafter, the mucilage formed was separated from the chia seed by 5 filtration using a vacuum pump and sieve (18-mesh). The filtrate was centrifuged (Hanil, model Supra 22 K, Korea) at 11600 xg for 20 min. The supernatant (mucilage) was frozen in an ultra-freezer at -80°C and later freeze-dried (Liobrás, model L108, Brazil).

The lyophilized chia mucilage presented an extraction yield of 5.81%, and a composition in dry basis of 10.63 g/100 g of protein, 8.79 g/100 g of lipids, 2.05 g/100 g of ash and 78.53 g/100g of carbohydrates [4]. And, it was wrapped in plastic containers and maintained at -18 °C for later use.

Preparation of mayonnaise

The mayonnaise formulation showed in Table 1 was elaborated according to Kishk and Elsheshetawy [17], with modifications. Soybean oil was reduced of 15% in relation to the control formulation. In order to verify the amount of chia mucilage that must be added to supply the reduced 15% of oil, different concentrations of lyophilized chia mucilage at different levels was added: 0.5% (addition of 0.105 g chia mucilage in substitution to 21 g of the oil), 1.0% (addition of 0.210 g chia mucilage in to 21 g of the oil) and 1.5% (addition of 0.315 g chia mucilage in substitution to 21 g of the oil).

First, part of the water was used to hydrate the lyophilized chia mucilage. The dehydrated egg yolk, rest of the water and the vinegar were mixed. Subsequently, salt and sugar were added. In a planetary mixer (KitchenAid), soybean oil was slowly added through a burette. The hydrated mucilage was added after all the oil had been added. The mayonnaise samples were stored in polyethylene pots with a screw cap, identified, dated and stored under refrigeration (at 4°C) until the analyses were carried out.

Table 1. Formulation (g) of control mayonnaise and mayonnaises with replacement of oil by lyophilized chia mucilage

Ingredients (g)	Control	MOCM-A	MOCM-B	MOCM-C
Soybean oil	140.0	119.0	119.0	119.0
Dehydrated egg yolk	16.0	16.0	16.0	16.0
Vinegar (Acetic acid 4.5%)	9.0	9.0	9.0	9.0
Sugar	4.0	4.0	4.0	4.0
Salt	3.0	3.0	3.0	3.0
Water	18.000	38.895	38.790	38.685
Lyophilized chia mucilage	-	0.105	0.210	0.315
Total	190.0	190.0	190.0	190.0

MOCM-A, MOCM-B and MOCM-C: formulations with 0.5, 1.0 and 1.5% addition of lyophilized mucilage in relation the 15% reduced of oil, respectively

Evaluation of the mayonnaises

Determination of water activity: Samples of mayonnaise with different concentrations of chia mucilage were evaluated for water activity (A_w) through the LabTouch Novasina® (Novasina, Model LabTouch, Switzerland) at room temperature.

Stability of the emulsion: The stability of the mayonnaises was determined using the methodology of Mun *et al.* [18]. The mass of the precipitated fraction was measured and stability was determined by Equation 1, where F0 represents the sample mass and F1 represents the precipitated mass.

$$\text{Stability (\%)} = F1/F0 \times 100 \quad (1)$$

Determination of pH: The pH values of mayonnaise samples were measured at a room temperature through a potentiometer (model Q400AS, Quimis, Brazil).

Texture: The parameters evaluated were: firmness, consistency, cohesiveness and viscosity index. It was used a TA-XT2 texturometer (Stable Micro Systems, UK), provided with back extrusion software. The samples were carefully poured into 150 mL cylindrical containers (60 mm internal diameter and 80 mm height), up to the 125 mL mark. Compression was done with a disc of 35 mm in diameter and the applied cycle consisted of constant speed of 1 mm/s, until a depth of 40 mm in the sample. From the resulting force-time curve, the values of firmness, consistency, cohesiveness and viscosity index were obtained.

Color: The color analysis were determined in mayonnaises samples using a Colorimeter (Minolta, model CR400, Japan), through the color parameters L^* , a^* and b^* . The instrument was calibrated before each analysis with white and black standard tiles. The analysis was based on the CIE $L^*a^*b^*$ system that were defined by the CIE (International Commission on Illumination) in 1976 for determining the L^* (lightness), a^* and b^* (chromaticity coordinates) values. The hue angle or h was also calculated, according to Equation 2.

$$h = \tan^{-1} b^*/a^* \quad (2)$$

Statistical analysis

All determinations were done at least in triplicate. The data were compared using analysis of variance (ANOVA) and the average values obtained were compared using Tukey's and t-Student test through the Statistica 5.0 software (Statsoft, USA), with statistical significance (α) set at $p < 0.05$.

Results and discussion

Water activity

Table 2 shows the water activity, pH, stability and texture parameters of the control mayonnaise and the mayonnaise with replacement of oil by addition lyophilized chia mucilage.

Table 2. Water activity, pH, stability and texture parameters for control mayonnaise and added chia mucilage

Formulation	Aw	pH	Stability (%)	Texture			
				Firmness (g)	Consistency (g.sec)	Cohesiveness (g)	Viscosity index (g.sec)
Control	0.851±0.003 ^d	3.48±0.02 ^c	98.95±1.13 ^a	141.91±1.50 ^b	4949.52±145.87 ^b	-150.75±6.92 ^b	-458.97±9.06 ^b
MOCM-A	0.873±0.003 ^c	3.63±0.02 ^a	72.86±0.86 ^b	118.16±3.42 ^c	4198.07±147.16 ^c	-123.10±5.48 ^a	-397.65±7.32 ^a
MOCM-B	0.886±0.007 ^b	3.44±0.02 ^c	98.86±0.35 ^a	211.75±11.22 ^a	7331.42±32.54 ^a	-226.41±10.55 ^c	-675.65±7.22 ^c
MOCM-C	0.900±0.001 ^a	3.58±0.01 ^b	97.05±0.81 ^a	127.53±7.40 ^{b,c}	4538.57±214.82 ^c	-131.56±7.64 ^{a,b}	-391.86±1.60 ^a

MOCM-A, MOCM-B and MOCM-C: formulations with 0.5, 1.0 and 1.5% addition of lyophilized mucilage in relation the 15% reduced of oil, respectively. Aw: activity water. Average of three values with standard deviation, same letter in the column indicates that there is no significant difference between the means by Tukey test ($p < 0.05$)

Water activity is important because it shows the water that is not attached to the substrate and therefore available for the proliferation of microorganisms [4]. According to Table 2, the water activity increased as the amount of mucilage increased in the mayonnaise and all samples showed values of this parameter higher than the control. Chia mucilage because it is formed by soluble fibers, presents high capacity of water retention, and in this work it was verified that the amount of free water increased with the addition of mucilage. However, the values found were still lower than in other studies, such as in mayonnaises developed with low-fat containing xanthan gum, guar gum and a combination of xanthan and guar gums [19].

pH

In mayonnaise, the growth of microorganisms is avoided by the high fat content and low water content, and at the same time, due to the presence of acetic acid, resulting in a low pH value [20]. The pH of mayonnaise can have a dramatic effect on the structure of the emulsion. At the average isoelectric pH of egg yolk proteins, the viscoelasticity and stability of mayonnaise are at their highest value. If the proteins on the surface of the droplets are highly loaded, it causes the inability to absorb any other protein and the droplets will repel one another, which would prevent flocculation. The viscoelasticity of mayonnaise is said to be highest at pH 3.9 [15]. The critical pH that affects the useful life of mayonnaise is 4.1, which means that when the pH is higher than 4.1, the growth rate of the microorganisms in the system increases significantly [20].

The added mayonnaise of chia mucilage had higher pH than the control mayonnaise, with the exception of the MOCM-B formulation that did not differ significantly from the control sample. According to Gaonkar *et al.* [21] the normal pH of the mayonnaise is around 3.70, the MOCM-A formulation being the closest to this value.

Stability

The coalescence of the oil droplets, flocculation and formation of the cream are parameters that are associated to the stability of the emulsion. Many factors, such as frozen or dried egg yolk, added amount of salt and sucrose, oil concentration and purity, emulsion pH and addition of spices may contribute to emulsion instability. Low fat products, cream formation is avoided by addition of a thickening agent such as gums and starches [18].

From Table 2 it is possible to verify that the lowest amount of chia mucilage (0.105 g) was not able to maintain the stability of mayonnaise in relation to the control, promoting the coalescence of the oil droplets. Capitani *et al.* [22] obtained similar behavior in emulsions with low content chia mucilage. The authors justified this fact because of the low concentrations of emulsion polysaccharides, which favor faster rates of flocculation, coalescence and creams.

Thus, additions above 0.21 g of chia mucilage have the ability to simulate the stability of the 15% reduction of oil, being that the presence

of gums, such as chia mucilage, might create a gel like structure that trap oil droplets, slow down their movements and raising the viscosity.

Texture

Through texture analysis, it is possible to imitate the action performed by the mouth. These tests are valuable, because they can show various characteristics, including the creaminess of the mayonnaise. The texture is also perceived outside the mouth (extra orally), before the beginning of its life, visual cues related to the items appearance of the item the information about its texture, while also can be used to capture the food, e.g., by stirring, spooning and cutting [23].

The parameters that involve texture are firmness, consistency, cohesiveness and viscosity index. Firmness is an indicator of resistance to penetration by a probe and will be greater as the force required for penetration increases. In addition, it reveals the solid properties of mayonnaise, such as cohesiveness and consistency, viscosity properties [20]. Consistency is obtained by the integral of the area of the graph formed by force versus distance until the maximum force observed and is associated with insertion of a spoon into a pot of mayonnaise.

The large amount of oil added to the mayonnaise formulation is what guarantees its high viscosity, and the larger the amount of oil added, the greater the amount of droplets formed, which will occupy more space in the aqueous phase, obstructing and hampering the flow. Firmness values were lower than those reported by Olosson *et al.* [23], whereas Raikos *et al.* [16] obtained lower values in the texture parameters. The MOCM-B formulation presented the highest texture parameters in comparison to the other formulations, although the formulations with oil reduction presented the same amount of oil, evidencing that the amount of mucilage influences the texture. This result is probably caused by increasing the viscosity of the emulsion due to the addition of chia mucilage to the formulation.

While the MOCM-A and MOCM-C formulations presented lower parameters than the control mayonnaise, this reduction was less than 20%, comparing the control mayonnaise, evidencing with these results that, mucilage of chia, acts as an emulsifying agent, however the addition of 0.21 g of lyophilized chia mucilage is required to provide the 15% reduction of oil in mayonnaises, enhancing the texture parameters.

Color

The color parameters are the first criterion measured in the acceptance or rejection of the product by the consumer. Table 3 presents the color parameters of mayonnaises where the soybean oil was replaced by lyophilized chia mucilage at different percentages.

According to Table 3, the luminosity value (L^*) was higher in the formulation control, while the formulations MOCM-A and MOCM-B did not differ statistically each other and were significantly higher than MOCM-C formulation, showing that the addition of chia mucilage

Table 3. Color parameters of control mayonnaise and mayonnaises with replacement of oil by lyophilized chia mucilage

Formulation	L*	a*	b*	h (°)
Control	79.95 ± 1.07 ^a	-1.01 ± 0.50 ^a	37.72 ± 1.46 ^a	88.46
MOCM-A	71.20 ± 1.60 ^b	-3.31 ± 0.07 ^c	19.81 ± 0.17 ^{b,c}	80.51
MOCM-B	70.05 ± 0.45 ^b	-3.25 ± 0.03 ^{b,c}	20.80 ± 0.15 ^b	81.11
MOCM-C	66.13 ± 1.13 ^c	-2.64 ± 0.04 ^b	18.44 ± 0.31 ^c	81.85

MOCM-A, MOCM-B and MOCM-C: formulations with 0.5, 1.0 and 1.5% addition of lyophilized mucilage in relation the 15% reduced of oil, respectively. L*: brightness; a* and b*: chroma; h: hue angle. Average of three values with standard deviation, same letter in the column indicates that there is no significant difference between the means by Tukey test ($p < 0.05$)

could influence mayonnaise color. The decrease in the luminosity (L*) have been caused by the chia mucilage which has a darker coloration when rehydrated. Amim *et al.* [19] obtained an increase of the luminosity when they developed mayonnaises with low-fat containing xanthan gum, guar gum and a combination of xanthan and guar gums.

The parameter a*, on the other hand, tended to green for the control mayonnaise as well as for mayonnaise with chia mucilage, due to the increase in the amount of chia mucilage added. The Hue angle is close to 90°, confirming the yellow coloration, as well as the parameter b*, which was positive (yellow) in all the formulations and was smaller than control mayonnaise.

Conclusion

Combining the characteristics of texture, pH, water activity and color, it is concluded that the addition of 1% (0.21 g) of lyophilized chia mucilage is the ideal quantity to simulate 15% (21 g) of soybean oil in mayonnaise. Thus, it was verified that the emulsifying capacity of the mucilage of chia is 100 times greater than that of the soybean oil in mayonnaises, evidencing that the mucilage of chia can be applied in several foods as a substitution of fat, reducing the lipid content and maintaining the characteristics of the product.

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